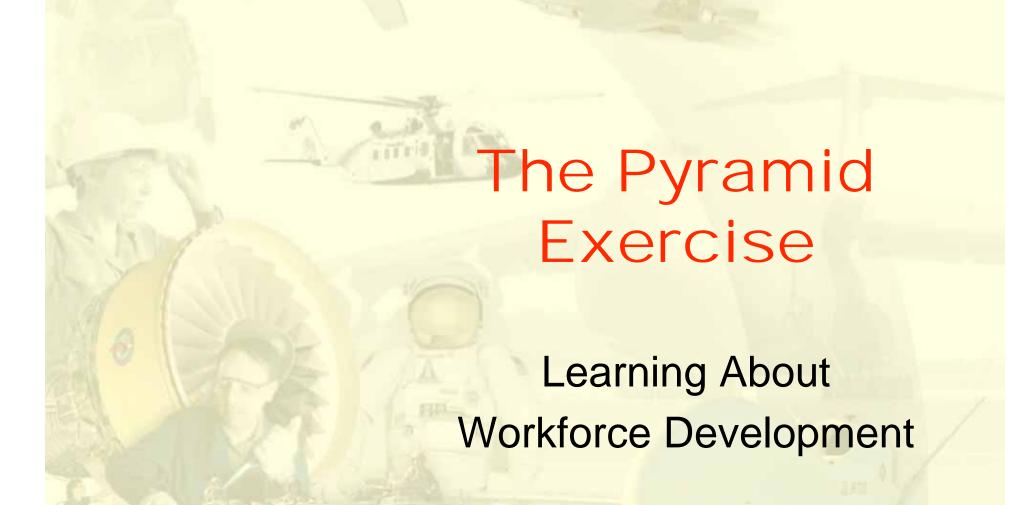
# Workforce Development Excercise



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# Purpose

To learn about Workforce Development and Profitability

# Goal Build This Pyramid!



- Appoint a Monitor the monitor's job is to make sure the group follows the rules
- Build the pyramid ignore any piece that isn't a part of the pyramid
- If you complete the pyramid, take it apart and build it again
- You have 5 minutes to prepare
- You have 5 minutes to build

#### Round 1 Debrief

- How many completed the Pyramid?
- What were the problems?

- Build as many Pyramids as you can
- Assign a Process Owner in your group
- Process Owner gets the Process Owner Package
- You have 5 minutes to prepare
- You have 5 minutes to build

#### Round 2 Debrief

- How many completed the Pyramid?
- How much did having documentation help?

- Process Owner receives the ProcessOwner Package 2
- You have 5 minutes to prepare
- You have 5 minutes to build

#### Round 3 Debrief

- How many Pyramids did you complete?
- How much did the work instructions help?

- Assign a Master Trainer master trainer trains the production team in the work instructions
- Assign a Supplier suppliers assemble the kits during prep
- You have 5 minutes to prepare
- You have 5 minutes to build

#### Round 4 Debrief

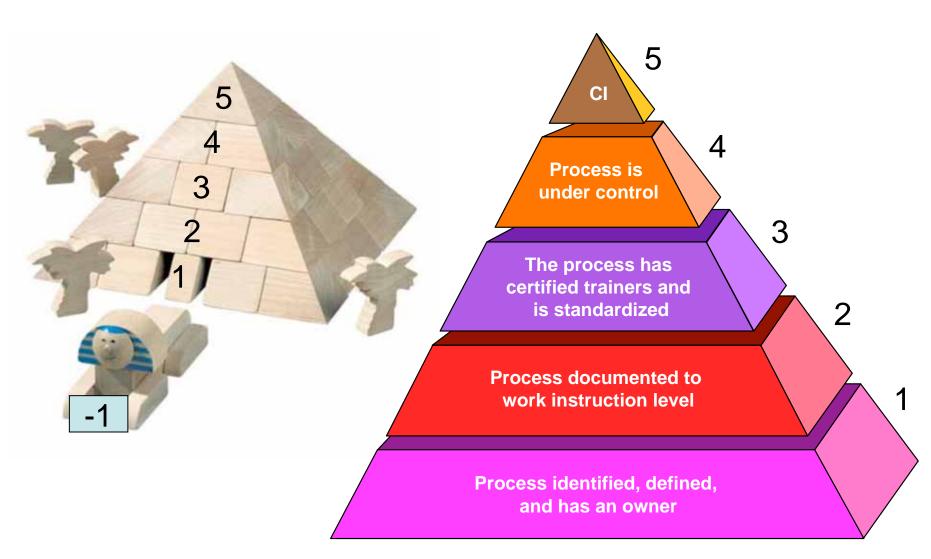
- How many pyramids did you complete?
- What have you learned?

- Take everything you learned and observed from other tables
- Use the roles you've created
- Plan to reach 50 units

#### Round 5 Debrief

- What role did assumptions play in preventing you from achieving your goal?
- How did "breaking the rules" play into your thinking and discussion?
- How can you integrate your supplier into the process and how does this help?
- What would the impact on profitability be if you achieved similar results in your business?

# Did you notice the amazing similarities here?



## Summary

- Workforce development and standard work processes as illustrated in the Process Maturity Model improve performance and profitability beyond what most people might have expected.
- Companies who make workforce development a priority build greater owner shareholder equity and better cash flow.